# Gretchen

Humanoid Open Hardware Platform for Education and Research

#### Intro



#### Gretchen



#### Sensorimotor boards

#### Sensorimotor boards





# Intro

## Intro

#### Presenters



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#### **Berlin United**

- RoboCup Team at the Humboldt-Universität zu Berlin <u>https://naoth.de</u>
- Participated in RoboCup since 1998 [SPL, S3D, 4LL, (HL KidSize)]
- Main focus on software
- Motivation:
  - want to build a robot in a sustainable way
  - want to collect experience with hardware





Berlin United at the RoboCup German Open 2019

### **Gretchen Project**

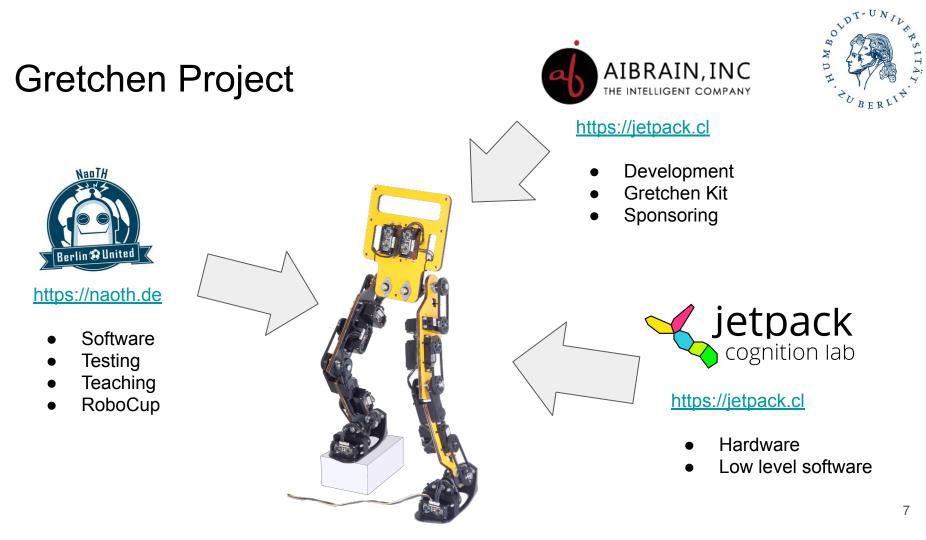
- Aims
  - Good for education
    - Accessible (high level access)
    - Teaching materials
    - Documentation
    - Affordable
  - Good for research
    - Complex
    - Extensible
    - Access on different levels
  - Good for RoboCup (one day :)
    - Robust enough

- Approach
  - Modularity
  - Open source, open hardware
    - For as many components as possible
  - Accessible manufacturing methods
  - Community
    - Learn from other open platforms
    - Collaborate on components

- Current state
  - Prototype of Assembly kit
  - Documentation

https://github.com/aibrainag/Gretchen

• Used in seminar





# Gretchen

## Gretchen

### Gretchen Robot

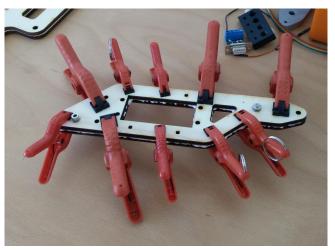
- Goal: provide a low-cost and low-level access to bipedal robots
- Open Source and Open Hardware
  - github.com/aibrainag/gretchen
- Hight: 0.74m
- Weight: ~5kg
- 10 DOF
- Materials:
  - Wooden parts
  - 3D-printed parts
  - Bearings
  - Toothed belts
  - Servos and electronic components
- Bill of materials: 1400€



#### Wooden Body Parts

- Thighs, shanks and lower torso
- Plywood, 2x0.5mm thick
- Laser cutting, gluing, coloring and coating







#### Bearings

- Ensure a smooth connection between moving parts
- Connected in pairs on both sides
- Self-centered









#### **Toothed Belts**

- Indirect transmission between the joints and the motors
- Run over matching toothed pulleys







#### **3D-Printed Parts**

- Joints, feet, pulleys, motor covers
- Hip pitch+roll due to the inner X/Y integrated pulley
- Knee pitch
- Ankle pitch+roll due to the cardan joint mechanism
- Feet perfectly identical







#### Servos and Electronic Components







#### Servo

**HS-805MG** Mega Giant Scale, Metal Gear Servo:

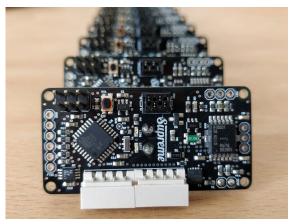
- brushed DC motor
- a metal gear train
- a potentiometer
- an integrated circuit
- Microcontroller: RCD ht7004
- Speed: at 6 Volt 0.14 sec /60 degrees (71 rpm)
- Stall torque: at 6 Volt 24.7kg x cm (2,4 Nm)
- Weight: **197 g**
- Dimensions: 65,8 x 30,0 x 57,4 mm
- Price: ~50€



### Sensorimotor board

- Open Source
- Easily programmable microcontroller • ATmega328P 16MHz
- Voltage range 6V 12V
  - At 12V -> higher torque
- Bus communication RS485
- Sensory measurements
  - Current
  - Temperature
  - Position
  - Voltage
  - External measurements via I2C





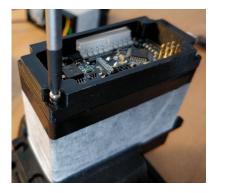
## Changing the servo board

- Removing the old board
  - $\circ$   $\quad$  Keep the potentiometer wires
- Prepare the motor wires
- Solder cables to the new board
- Inserting the boards in the 3D-printed covers
- Mounting the 3D-printed motor pulleys











### Challenges

- Desoldered motor pin, which made the soldering of the motor wires much harder
  - Solution: gas torch and soldering fat
- shifted position of the side hole of the servo covers, due to the error of the 3D-printer
  - Solution: drilling the hole





## Confectioning the bus cables

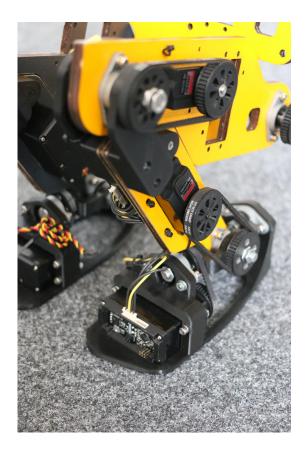
- Confectioning 9 cables:
  - each cable: 3 black and 1 red wire (power)
  - $\circ$  twist the cables pairwise
- Silicon wires
- Flexible
- Heat resistant





## **Final assembly**

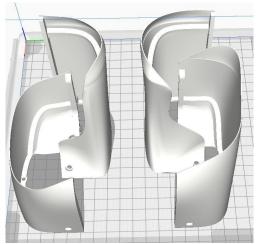
- Putting everything together
  - Mounting the motors
  - Mounting the toothed belts
  - Connecting and tightening the bus cables





### Shells

- ToughPLA (Ultimaker)
- Lightweight protection
- Easy to (un)mount for maintenance

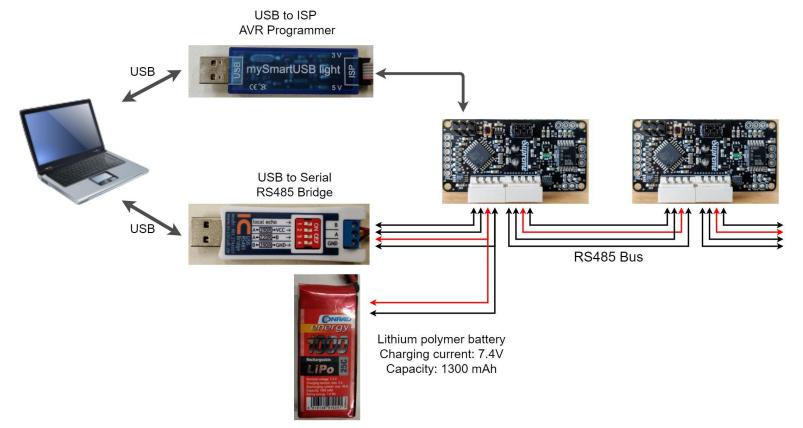




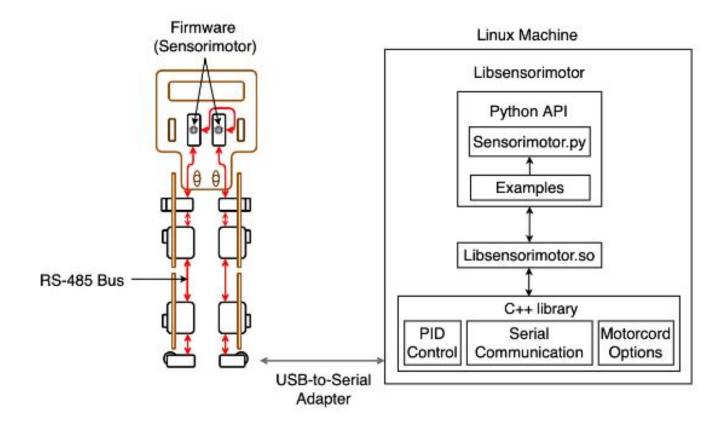


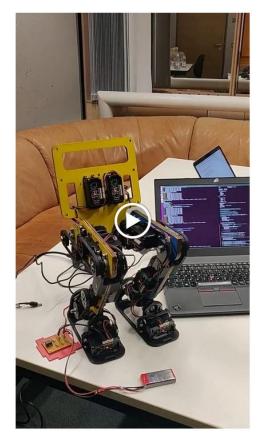


#### Communication between servos and PC



#### Software Overview





https://youtu.be/Sa2bKjIAHFQ

#### Stand Up Demo & First Steps



#### https://youtu.be/ubMeLkMhT9Y



## **Sensorimotor boards**

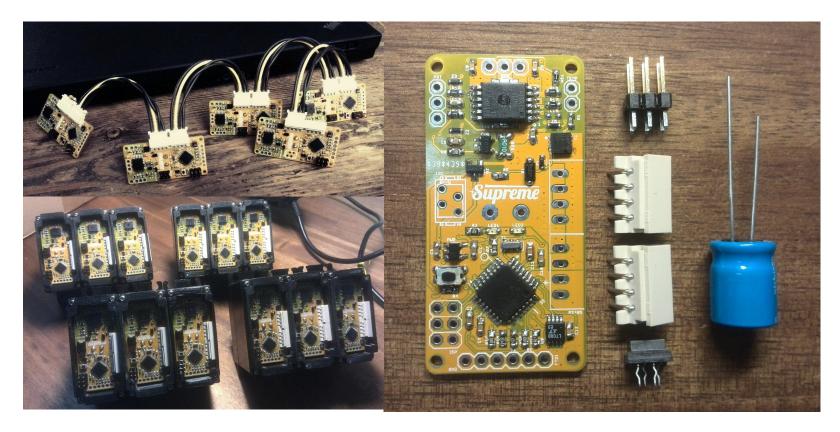
## Sensorimotor boards

#### What is the Sensorimotor project about?

- open-source robot servo drive
- free hardware design and free software
- hackable firmware
- allow for modular robots (robust rs485 bus communication)
- motor brand agnostic, any DC motor up to 6A,12V
- low-cost smart servo capabilities
- self-assembly to further reduce cost
- Initial motivation: building a fourlegged-robot

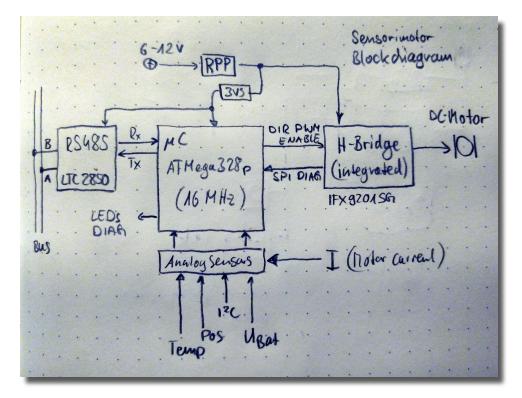


#### Sensorimotor

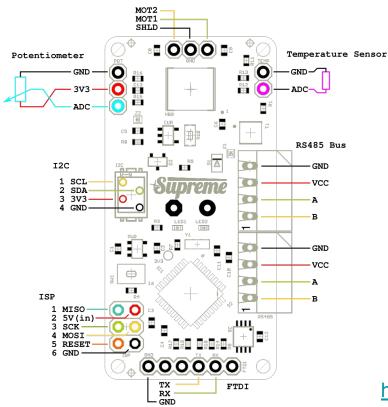


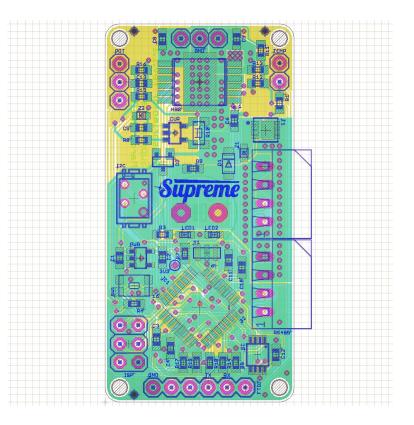
#### Sensorimotor: Technical Details / Schematics

- μC: ATmega328p
- RS485 bus, 1 MBaud, 256 units max.
- 6 A integrated H-bridge (IFX9201SG)
- position, velocity, current, voltage and temperature sensing
- additional sensors possible via I<sup>2</sup>C
- lean client/server com protocol
- 6–12 V(DC) supply voltage range



#### **Sensorimotor: Schematics**





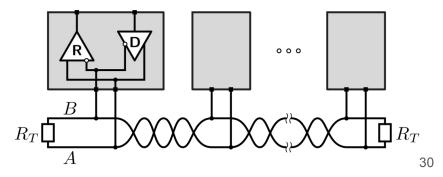
https://github.com/suprememachines/sensorimotor

#### RS485 bus communication

- multiple-tap differential bus
- inherent noise rejection
- speed: 1 MBd, limited by µC
- for wires > 1-2m, termination resistors recommended to reduce reflections
- simple custom protocol

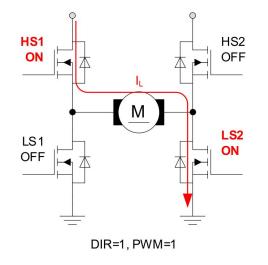
++   UX0 Motor Request from Host to Sensorimotor   ++	
00   1111.1111   Sync 0	0xFF
01   1111.1111   Sync 1	0xFF
02   1011.000D   Request ID	0xB0, 0xB1, D:DIR
03   0xxx.xxxx   Motor ID	IDs 0127
04   xxxx.xxxx   Voltage	simple 8bit PWM
05   cccc.cccc   Checksum	~sum_i(byte_i) + 1



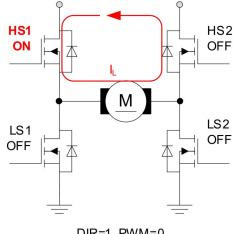


#### Motor Control Hardware Details

- Integrated H-bridge IFX9201SG
- 6A
- SPI-interface
- Freewheeling Mode



Forward





Freewheeling Through HS 2 Body Diode (Forward)

#### Firmware

- 1 KHz internal loop
- 100 Hz communication loop (10 boards)
- Faster com with fewer boards in bus
- C++11 / xpcc-framework (now: MODM<sup>1</sup>)
- Scons build system
- Servo-PWM control
- What's next: integrate PID, position and velocity control, CSL<sup>2</sup>, torque control

```
systemClock::enable();¬
92
93
94
           /* setup LEDs */~
           led::yellow::setOutput();¬
95
96
           led::red::setOutput();¬
97
           /* setup motor h-bridge */~
99
           motor::VS0::setOutput();¬
           motor::DIR::setOutput();¬
101
           motor::PWM::setOutput();-
102
           motor::DIS::setOutput():¬
104
           /* connect and setup uart */¬
           D0::setInput(Gpio::InputType::PullUp);-
           D0::connect(Uart0::Rx);¬
           D1::connect(Uart0::Tx);¬
           Uart0::initialize<systemClock, Uart0::Baudrate::MBps1>();
```

#### <sup>1</sup><u>https://modm.io/</u> <sup>2</sup>CSL: Cognitive Sensorimotor Loops (M.Hild et al.)

### LibSensorimotor

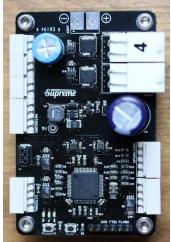
- Simple C++/Python library for controlling sensorimotors via Linux computers (e.g. PC or Raspberry PI)
- Supports various control modes
- Embedded Library Version under development



#### Other projects using Sensorimotor

Flatcat



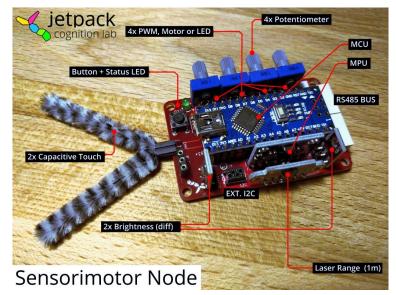




Hannah

### Sensorimotor: Ongoing and Future Developments

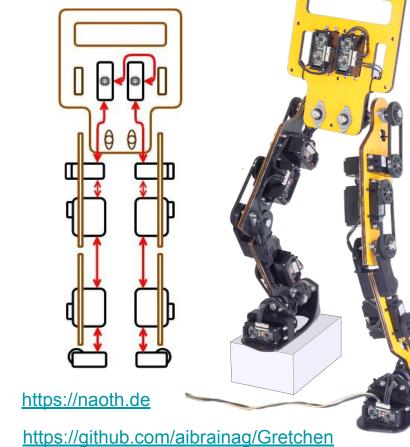
- Hardware Revision 1.2 (coming soon) with:
  - smaller footprint, easier to solder
  - pre-assembled temperature sensor
  - robust mounting holes
- LibSensorimotor for Arduino and STM32
- Derivative Versions:
  - Node, an RS485/Arduino based daughter board for motor control and sensor capture (prototype)
  - Kiwi, a micro-servo version (wip)
  - *Cargo*, a brushless heavy load version (wip)



#### Stay tuned: <u>https://jetpack.cl</u>

## Thank you for listening!









#### Ressources

- Gretchen related repositories
   <u>https://github.com/Gretchen</u>
- Berlin United
   <u>https://naoth.de</u>
- Jetpack Cognition Lab
   <u>https://jetpack.cl</u>
- AlBrain

https://github.com/aibrainag